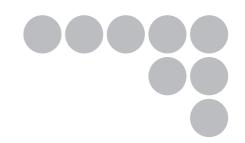


# **Smart Sensor**

Data Storage Unit

ZG2-DSU



# **User's Manual**



### Introduction

Thank you for purchasing the ZG2 Data Storage Unit (ZG2-DSU).

This manual provides information regarding functions, performance and operating methods that are required for using the ZG2-DSU.

When using the ZG2-DSU, be sure to observe the following:

- The ZG2-DSU must be operated by personnel knowledgeable in electrical engineering.
- To ensure correct use, please read this manual thoroughly to deepen your understanding of the product.
- Please keep this manual in a safe place so that it can be referred to whenever necessary.

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■How to Switch the Display Language to English Turn the power ON with the MENU key held down. This displays the display language selection screen.



The unit will start up with the messages displayed in English when it is next started up.

# **User's Manual**

DOCUMENT (Please Read)	
BEFORE USE	1
LOGGING FUNCTIONS	2
EXTERNAL BANK FUNCTIONS	3
SETTING ADDITIONAL FUNC- TIONS	4
COMMUNICATION WITH EXTERNAL DEVICES	5
APPENDICES	6

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# **Meanings of Signal Words**

The following signal words are used in this manual.



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.

# **Meanings of Alert Symbols**

The following alert symbols are used in this manual.



Indicates the possibility of explosion under specific conditions.

### **. MARNING**

This product has a built-in lithium battery. This battery might, in rare cases, ignite or rupture, and cause major injury.



Do not disassemble, pressurize, or incinerate this product at a temperature of 100°C or more.

### **Precautions for Safe Use**

The following points are important to ensure safety, so make sure that they are strictly observed.

#### 1. Installation Environment

- Do not use the product in environments where it can be exposed to inflammable/ explosive gas.
- To secure the safety of operation and maintenance, do not install the product close to high-voltage devices and power devices.

#### 2. Power Supply and Wiring

- The voltage and AC power supply must be within the rated range (DC 24 V ±10%).
- · Reverse connection of the power supply is not allowed.
- · Open-collector outputs should not be short-circuited.
- Use the power supply within the rated load.
- High-voltage lines and power lines must be wired separately from this product. Wiring them together or placing in the same duct may cause induction, resulting in malfunction or damage.

#### 3. Regulations and Standards

- EN61326-1
- Electromagnetic environment : Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)
- · Notice for Korea Radio Law

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#### Other

- · Do not disassemble, repair, or modify the product.
- · Dispose of this product as industrial waste.

### **Precautions for Correct Use**

Observe the following precautions to prevent failure to operate, malfunctions, or undesirable effects on product performance.

#### 1. Installation Site

Do not install this product in locations subjected to the following conditions:

- · Ambient temperature outside the rating
- Rapid temperature fluctuations (causing condensation)
- Relative humidity outside the range of 35 to 85%
- · Presence of corrosive or flammable gases
- · Presence of dust, salt, or iron particles
- · Direct vibration or shock
- Reflection of intense light (such as other laser beams or electric arc-welding machines)
- · Direct sunlight or near heaters
- · Water, oil, or chemical fumes or spray
- · Strong magnetic or electric field

#### 2. Power Supply and Wiring

- When using a commercially available switching regulator, make sure that the FG terminal is grounded.
- If surge currents are present in the power lines, connect surge absorbers that suit the
  operating environment.
- Before turning ON the power after the product is connected, make sure that the power supply voltage is correct, there are no incorrect connections (e.g. load short-circuit), and the load current is appropriate. Incorrect wiring may result in breakdown of the product.
- Before connecting/disconnecting devices, make sure that the devices are turned OFF.
   The devices may break down if it is connected/disconnected while the power is ON.
- Use only combinations of the Sensor Controller specified in this manual.

#### 3. Maintenance and Inspection

Do not use thinner, benzene, acetone or kerosene to clean the Data Storage Unit.

#### 4. Compatibility of Mesurement Data

This product is the dedicated data storage unit for ZG2 series.

Data cannot be logged when existing ZG series products are connected to the Data Storage Unit.

Bank data or System data saved using ZG series cannot be processed with this product.

# **Editor's Note**

### **■** Meaning of Symbols

Menu items that are displayed on the Data Storage Unit's LCD screen, and windows, dialog boxes and other GUI elements displayed on the PC are indicated enclosed by brackets "[]".

#### ■ Visual Aids

Important	Indicates points that are important to achieve the full product performance, such as operational precautions or tips.
Note	Provide helpful information in use.
	Indicates pages where related information can be found.

# **CONTENTS**

# **1.BEFORE USE**

	System Configuration	14
	Part Names and Functions	15
	Mounting and Connecting Devices	17
	Gang-mounting to a Controller	18
	Attaching the Ferrite Core	19
	Connecting the Power Supply	19
	Inserting and Removing Memory Cards	20
	Functions of the Data Storage Unit	22
	Logging Function	22
	External Bank Function	22
	Initializing Controller Settings	23
	Saving Setup Data	24
21000	NING FUNCTIONS	
2.LOG	SING FUNCTIONS	
2.LOG	Logging Procedure	
2.LOG		
2.LOG	Logging Procedure	27
2.LOG	Logging Procedure	<b>27</b>
2.LOG	Logging Procedure	
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card	28 29 31
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card  Select the Logging Target	
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card  Select the Logging Target  Logging Measurement Values	
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card  Select the Logging Target  Logging Measurement Values  Logging Profiles	
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card  Select the Logging Target  Logging Measurement Values  Logging Profiles  Setting Logging Conditions	
2.LOG	Logging Procedure  How Logging Works  Possible Number of Logging Data  Format of Data Saved to Memory Card  Select the Logging Target  Logging Measurement Values  Logging Profiles  Setting Logging Conditions  Logging Only at an NG/Only at an OK	

	Logging at Individual Fixed Counts
	Specify the Logging Cycle by an External Signal 33
	Starting and Ending Logging34
	Starting Logging
	Ending Logging
	Loading Logging Data to an External Device35
	Removing the Memory Card and Copying Logging Data 35
	Copying Logging Data by Serial Communication Com-
	mands
2 EVTEDN	AL DANK FUNCTIONS
3.EXIERNA	AL BANK FUNCTIONS
	Saving Bank Data to Memory Cards38
	Transferring Bank Data to the Controller39
4 SETTING	ADDITIONAL FUNCTIONS
4.3E11111G	ADDITIONAL FUNCTIONS
	Judging Measurement Values (Alarm Outputs)42
	Specifying Tasks
	Setting Judgment Conditions
	Setting System Conditions
	Setting the System Clock
	Locking Keys44
	Memory Card Operations
	Changing the Display Language45
	Displaying Data Storage Unit Information 45
	Display Settings during Operation 46
	Setting the Digital Display
	LCD Screen Settings47
	Bank Functions49
	Switching Banks

ZG2-DSU User's Manual

# 5.COMMUNICATION WITH EXTERNAL DEVICES

	Using the Controller I/O Cable	53
	Timing Charts	56
	Logging	56
	Transferring Bank Data	57
	Alarm Output	57
	Serial Communication	58
	RS-232C Specifications	58
	Communication Commands	59
	Measurement Value Acquisition/Profile Acquimands	
	Bank Data Transfer Commands	65
	Setting Acquisition/Change Commands	66
	Bank Control Commands	69
	Utility Commands	70
	Parameter List	71
6.APPENI	DICES	
	Specifications and External Dimensions	74
	Data Storage Unit	
	Error Messages and Corrective Actions	77
	Menu List	79
	Basic Knowledge for Operation	81
	How to Select Menus	81
	Updating the Firmware	83
	INDEV	05

Revision History ......88

ZG2-DSU User's Manual

# **BEFORE USE**

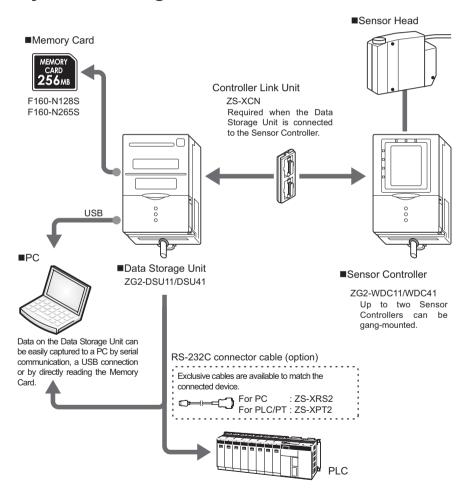
Data Storage Unit	14
Mounting and Connecting Devices	17
Functions of the Data Storage Unit	22
Initializing Controller Settings	23
Saving Setup Data	24

# **Data Storage Unit**

The Data Storage Unit collects and acquires measurement values and profiles from the Sensor Controller installed on site, and can save this data to Memory Card. Data saved on Memory Card can be easily loaded to a PC for use in data analysis and operations.

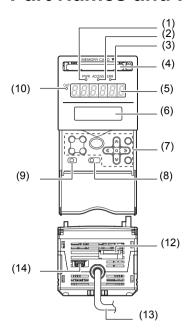
Measurement conditions for up to 4096 banks (16 banks x 256 files) can be registered to an inserted Memory Card as an external bank for the Sensor Controller. Also, thresholds can be set for data currently being logged and used as alarm output functions.

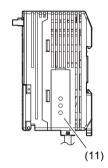
# **System Configuration**



15

# **Part Names and Functions**





Name	Function	
(1) CF power LED	Displays the status of the power supplied to the Memory Card. This LED turns ON when power is ON, and turns OFF when power is OFF.	
(2) CF access LED	This LED turns ON when the Memory Card is being accessed.	
(3) Error LED	This LED turns ON when a Memory Card read/write error occurs.	
(4) Memory Card slot	This slot is for inserting the Memory Card.	
(5) Digital display	This displays measurement values currently being logged, remaining amount of space on the Memory Card, and other information.	
(6) LCD screen		
	FUN mode	This mode displays the menu for setting logging conditions.
	TEACH mode	This mode displays the menu for setting alarm output thresholds.
	RUN mode	This mode displays the menu for setting up the content of the digital display and other display-related settings. Settings for using the Memory Card as an external bank are also made in this mode.

ZG2-DSU User's Manual Data Storage Unit

Name	Function
(7) Control keys	These keys are for setting logging conditions and other information.  Control key functions change according to the selected operation mode.  List of Key Operations p.82
(8) Mode switch	This switch selects the operation mode.  FUN: This mode displays the menu for setting logging conditions.  TEACH: This mode displays the menu for setting alarm output thresholds.  RUN: Normally select this mode when performing logging.
(9) Threshold selection switch	Select which of the HIGH or LOW thresholds is to be set (or displayed).
(10) OUT LED	This LED turns ON during alarm output.
(11) Gang mount	Use this connector for connecting the Data Storage Unit to the Controller Link Unit.
(12) RS-232C connector	Connect the RS-232C cable (exclusive product) when you are connecting the Data Storage Unit to a personal computer which does not have a USB port.  RS-232C cable p.14
(13) I/O cable	Connect this cable to the power supply.
(14) USB port	Connect the USB cable (MINI-B) to the USB port to connect to a personal computer.

# **Mounting and Connecting Devices**

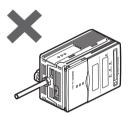
This section describes installation of the Data Storage Unit.

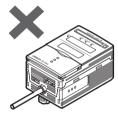
# **Cautions Regarding the Mounting Orientation**

To improve heat radiation, install the Data Storage Unit only in the orientation shown below.



Do not install the Data Storage Unit in the following orientations:





### Important

- •Do not block the ventilation holes at the top and bottom of the Data Storage Unit body. Doing so will cause heat to build up inside and result in a malfunction.
- •When the temperature inside the control panel exceeds the ambient temperature of 50°C, provide forced-air cooling or more space at surrounding areas, or improve air circulation to lower the ambient temperature to 50°C or less.

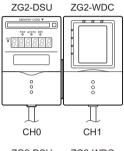
# **Gang-mounting to a Controller**

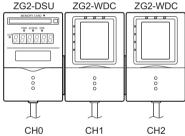
For details on how to gang-mount and install devices, refer to the ZG2 series User's Manual.

# CH number when Controllers are gang-mounted

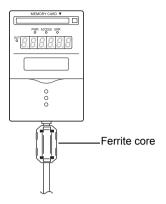
In the gang-mounted arrangement, the Data Storage Unit must be located at the leftmost end viewed from the front.

When the unit is gang-mounted, the CH number is assigned automatically.



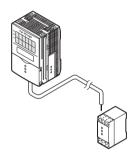


# Attaching the Ferrite Core



1 Attach the ferrite core (supplied) to the Data Storage Unit's I/O cable.

# **Connecting the Power Supply**



1 Connect the power wire (brown) and GND wire (blue) of the Sensor Controller's I/O cable to the 24 VDC (±10%) power supply.

#### Note

The following power supply is recommended:

S8VS-03024 (24 VDC, 1.3 A)

Be sure to connect the Data Storage Unit to the power supply in a 1:1 connection.

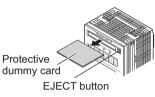
# **Inserting and Removing Memory Cards**

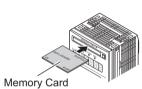
#### Important

The following Memory Cards can be used on this unit.

- •F160-N128S (128 MB)
- •F160-N256S (256 MB)

# **Inserting Memory Cards**



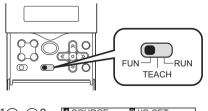


- 1 Press the EJECT button at the side of the Memory Card slot.
- 2 Remove the protective dummy card from the unit.
- 3 Insert the Memory Card.

# **Removing Memory Cards**

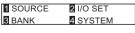
#### Important

Before removing a Memory Card from the unit, make sure that the CF power LED and access LED are both OFF. If a Memory Card is removed with these LEDs still ON, there is the possibility that data stored on the Memory Card might be lost or the Memory Card or Data Storage Unit might malfunction.







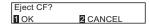


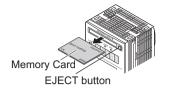
2 SAVE



- 2 Select [SYSTEM].
- 3 Select [EJECT].







- **4** Select [OK].
  The CF power LED turns OFF.
- **5** Press the EJECT button at the side of the Memory Card slot.
- 6 Remove the Memory Card.

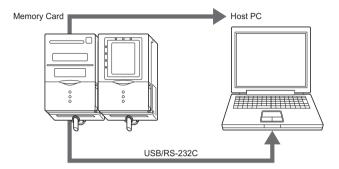
### Important

When Memory Cards are not to be used on the unit for a long time, insert the protective dummy card.

# **Functions of the Data Storage Unit**

# **Logging Function**

Measurement values and profile data can be saved on the Data Storage Unit.Saved data can be loaded to a PC from a Memory Card or via USB/serial communication for use in managing production logs, monitoring trends and analyzing trouble that may occur.

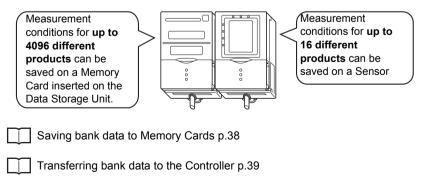


Logging is performed according to the following five conditions:

- · Only at an NG/only at an OK p.32
- · All conditions p.32
- · At a fixed cycle p.33
- At individual fixed counts p.33
- At a logging cycle specified by an external signal p.33

# **External Bank Function**

The Data Storage Unit can be used as an external bank for the Sensor Controller. Measurement conditions for up to 4096 banks can be registered to an inserted Memory Card, which enables a speedy response on multi-product production lines.

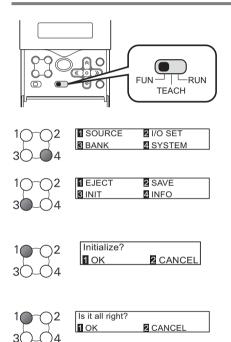


# **Initializing Controller Settings**

#### Important

The settings of all banks and logging data are initialized regardless of the currently saved bank No. and logging data. To save settings and data, back them up to a personal computer before performing initialization.





INITIALIZE Executed

- 1 Switch to the FUN mode.
- 2 Select [SYSTEM].
- 3 Select [INIT].

  The confirmation message is displayed.
- Select [OK].
  The final confirmation message is displayed.
- 5 Select [OK].

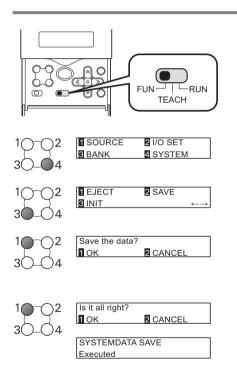
The settings are initialized, and the "INITIALIZE Executed" message is displayed.

# **Saving Setup Data**

Bank settings and system settings made on the Data Storage Unit can be saved internally on the Data Storage Unit.

#### Important

- •The settings of all banks are saved regardless of the currently selected bank No.
- •After you have made settings, be sure to save the setup data. All settings will be deleted if you turn the power OFF without saving the data. A message prompting you to save data will be displayed if you change the operation mode without saving data after you have changed settings.



**1** Switch to the FUN mode.

- 2 Select [SYSTEM].
- 3 Select [SAVE].
- 4 Select [OK].
  The final confirmation message is displayed.
- 5 Select [OK].

The settings are saved, and the "SYSTEMDATA SAVE Executed" message is displayed.

# **LOGGING FUNCTIONS**

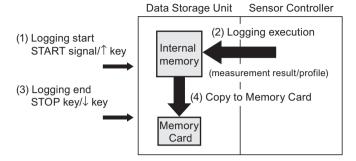
Logging Procedure	26
How Logging Works	27
Select the Logging Target	31
Setting Logging Conditions	32
Starting and Ending Logging	34
Loading Logging Data to an External Device35	

# **Logging Procedure**

Step 1	Measurement value p.31
Select the logging target.	Profile p.31
•	
Step 2	Only at an NG/only at an OK p.32
Set conditions to be used for logging.	Log by all conditions p.32
	Log at a fixed cycle p.33
	Log at individual fixed counts p.33
	Specify the logging cycle by an external signal p.33
▼	
Step 3	Starting logging p.34
Start logging.	
_	
Step 4	Ending logging p.34
End logging.	
•	
Step 5	Removing the Memory Card and
Load logging data to the PC.	copying logging data to a PC p.35
	Loading logging data to a PC by serial communication commands p.35

# **How Logging Works**

The Data Storage Unit logs measurement values and profiles by the following mechanism.



Process	Description
(1) Logging start	Logging is started by the START signal or by the ↑ key.
(2) Logging execution	Measurement results and profiles are logged to the ZG2-DSU's internal memory in accordance with preset logging conditions.
(3) Logging end	Logging is ended by the STOP signal or by the $\downarrow$ key.
(4) Copy to Memory Card	Logging data is copied automatically after logging ends to the Memory Card from the ZG2-DSU's internal memory.

N	οtο

Approximate time required for copying logging data to Memory Card

Timing charts p.56

# **Possible Number of Logging Data**

# **Possible Number of Logs to Internal Memory**

Logged Data	Number of Saves to Internal Memory
Measurement values only	Max. 65,000 times (*1)
Profiles only	Max. 5,120 times (*2)
Both measurement values and profiles	Max. total 5,120 times (*2)

<sup>\*1</sup> Logging is possible up to 65,000 times regardless of the number of connected Sensor Controllers and number of preset tasks. When the number of saves reaches 65,000 times, logged data is overwritten starting with the oldest data.

# **Possible Number of Saves to Memory Card**

When logging ends, logged data is saved to Memory Card as a single file.

The possible number of saves differs according to the amount of remaining space on the Memory Card, number of connected Sensor Controllers and the number of preset tasks. Refer to the following table.

Logged Data	Setting	Number of Saves to 256 MB Memory Card
Measurement values only	2 CH x 8 tasks	Max. 1.3 million times (65,000 times x 20 files)
	1 CH x 1 task	Max. 7.15 million times (65,000 times x 110 files)
Profiles only	1 CH only	Max. 35,328 times (256 times x 138 files)
Both measurement values and profiles (1 channel)	-	Max. total 30,720 times (256 times x 120 files) regardless of preset number of tasks

#### Important

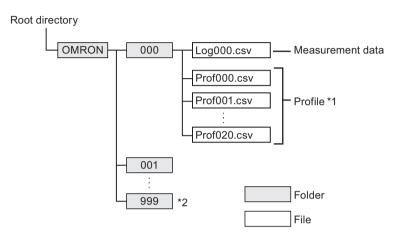
The numerical values in the table above are provided for reference only. Please note that the number of saves may fluctuate depending on the setup status even with the same number of channels or tasks.

<sup>\*2</sup> When the number of saves reaches 5,120 times, logged data is overwritten starting with the oldest data.

# Format of Data Saved to Memory Card

When logging is executed, the "OMRON" folder for storing data is automatically created on the Memory Card. Each time logging starts and ends, folders are automatically created and appended with a running number, and logging data is automatically stored in each of these folders.

#### Folder structure



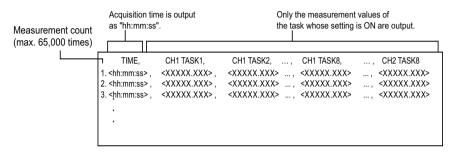
- \*1 Up to 5,120 profiles can be logged to internal memory. However, when these profiles are saved to Memory Card, the profiles are split up into 256 profiles for each individual file. The same number as the folder name is used for the number appended to each file name.
- \*2 The maximum number of folders that can be created is 999. The logging folder start No. can also be changed.
  - Changing the logging folder start No. p.45

### **File Format**

#### Measurement value

One measurement value is output to one row of the file.

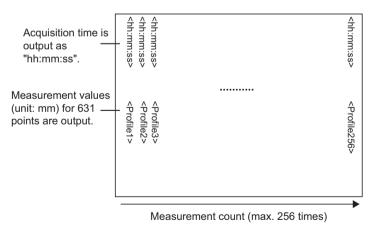
Log .csv



#### **Profile**

One profile data is output to one column of the file.

Prof\_\_\_.csv



Note

Up to 5,120 profiles can be logged to internal memory. However, when these profiles are saved to Memory Card, the profiles are split up into 256 profiles for each individual file.

# **Select the Logging Target**

Measurement values and profiles can be selected as logging targets.

# **Logging Measurement Values**

### ► FUN mode-[SOURCE]-[VALUE]-[CH1 or CH2]-[TASK1 to TASK8]

Setting value	Description
OFF/ON	Sets the channel (CH) and task No. of the Sensor Controller targeted for logging to ON.
Note	

CH2 is not displayed when it is not connected.

# **Logging Profiles**

#### ► FUN mode-[SOURCE]-[PROFILE]

Setting value	Description
OFF/CH1/CH2	Sets the channel (CH) of the Sensor Controller targeted for logging.

Important

When two Sensor Controllers are gang-mounted, profiles are logged on only either one of the Sensor Controllers.

# **Setting Logging Conditions**

Set which data is to be logged. You can select from the following five logging conditions.

- · Only at an NG/only at an OK
- · All conditions
- · At a fixed cycle
- · At individual fixed counts
- · At a logging cycle specified by an external signal

# Logging Only at an NG/Only at an OK

Set logging according to the judgment result of a specific Sensor Controller.

#### ► FUN mode-[SOURCE]-[LOGGING]-[MEAS]

Setting value	Description
СН	Selects the channel of the Sensor Controller whose judgment result is to be monitored.
JUDGE	NG+ERROR: Logging is performed only when the overall judgment of the CH currently being monitored is NG and ERROR.  NG: Logging is performed only when the overall judgment of the CH currently being monitored is NG.  PASS: Logging is performed only when the overall judgment of the CH currently being monitored is PASS (OK). (default value)

# **Logging by All Conditions**

Logging is performed by all conditions regardless of judgment result.

## ► FUN mode-[SOURCE]-[LOGGING]-[MEAS]

Setting value	Description
СН	Select the channel of the connected Sensor Controller. When two Controllers are connected, either Sensor Controller may be selected.
JUDGE	Select [All].

# Logging at a Fixed Cycle

Logging is performed at a specified time cycle.

#### ► FUN mode-[SOURCE]-[LOGGING]-[TIME]

Setting value	Description
00:00:00	Specifies the time interval.

# Logging at Individual Fixed Counts

Logging is performed at a specified count interval.

### ► FUN mode-[SOURCE]-[LOGGING]-[POINT]

Setting value	Description
1 - 999,999	Sets the count interval. (default value: 1)

# Specify the Logging Cycle by an External Signal

All data is logged continuously for the duration that the TRIG signal is ON.

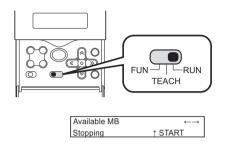
Note

- •Logging is also performed while function key 1 is held down.
- •This key can be used as a substitute for the trigger signal.
- ► FUN mode-[SOURCE]-[LOGGING]-[TRIGGER]

# Starting and Ending Logging

The following describes the procedure for starting and ending logging.

# **Starting Logging**



**1** Switch to the RUN mode.

Either input the START signal or press the ↑ key.
Logging is started.

Note

Display details during logging can be changed by the  $\longleftrightarrow$  keys.



# **Ending Logging**

Either input the STOP signal or press the ↓ key.
Logging ends, and data is saved to the Memory Card.

#### Important

The Data Storage Unit cannot accept the next logging operation while data is being saved to the Memory Card.

Whether or not start of logging can be accepted can be known by the BUSY signal.

Timing charts p.56

# **Loading Logging Data to an External Device**

There are two ways of loading logging data stored on Memory Card to an external device.

# Removing the Memory Card and Copying Logging Data

lm						
	3.4	ш.	ш.	3.0	ш	u

Before removing a Memory Card from the unit, make sure that the CF power LED and access LED are both OFF. If a Memory Card is removed with these LEDs still ON, there is the possibility that data stored on the Memory Card might be lost or the Memory Card or Data Storage Unit might malfunction.

I	П	Removing Memory Cards p.20	١
ı		Tremoving Memory Cards p.20	,

# Copying Logging Data by Serial Communication Commands

Logging data can be copied by input of communication commands from an external device without removing the Memory Card.

By using the command for initializing the Memory Card after a copy, data after the copy can be deleted to secure free space on the Memory Card for the next logging operation.

Command	Description	Refere nce
CFLOGGET	Acquires the measurement values saved on the Memory Card.	p.61
CFPRFGET	Acquires the profiles saved on the Memory Card.	p.63
CFFORMAT	Initializes the Memory Card.	p.70

# **EXTERNAL BANK FUNCTIONS**

Saving Bank Data to Memory Cards	38
Transferring Bank Data to the Controller	39

# **Saving Bank Data to Memory Cards**

Bank data on Sensor Controllers can be saved on a Memory Card inserted on the Data Storage Unit.

16 sets of bank data on the Sensor Controller are saved to a single file on the Data Storage Unit.

### ► RUN mode-MENU key-[BANK]-[CONT→CF]

Setting value	Description
СН	Selects the channel of the Sensor Controller whose bank data is to be saved. CH2 is not displayed when it is not connected.
File	Selects the bank file number to save to the Memory Card. (BANK0 to 255)

### Important

If a file number already containing saved bank settings is selected, those bank settings will be overwritten.

Note
Serial communication commands can be used to save bank data to Memory Cards.
BKCTR2MC command p.65

# Transferring Bank Data to the Controller

Bank data stored on Memory Cards can be transferred to the current bank of the specified channel.

### ► RUN mode-MENU key-[BANK]-[CF→CONT]

Setting value	Description
File	Selects the bank file number to transfer. (BANK0 to 255)
СН	Selects the channel of the Sensor Controller at the transfer destination. (1, 2, default value: 1) CH2 is not displayed when it is not connected.

### Important

The current settings of the Sensor Controller will be changed. However, if you turn the power OFF without saving the settings, the settings will revert to the original settings before the bank data was transferred. Save the current settings by saving them on the Sensor Controller of the selected channel.

Note
Serial communication commands can be used to transfer bank data to Sensor Controllers.
BKMC2CTR command p.65

# **SETTING ADDITIONAL FUNCTIONS**

Judging Measurement Values (Alarm	
Outputs)	42
Setting System Conditions	44
Display Settings during Operation	46
Bank Functions	49

# **Judging Measurement Values (Alarm Outputs)**

# **Specifying Tasks**

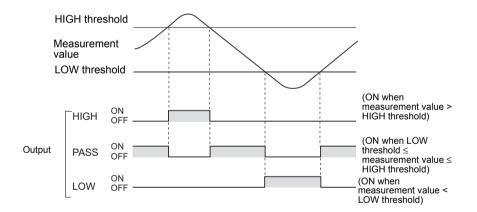
When outputting the judgment results of measurements as alarms, specify the channel and task to be used for judgment.

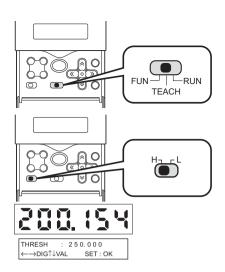
### ► FUN mode-[I/O SET]-[SOURCE]

Setting value	Description
СН	Selects the channel of the Sensor Controller targeted for alarm judgment. (1, 2, default value: 1) CH2 is not displayed when it is not connected.
TASK	Selects the task targeted for alarm judgment. (1-8)

# **Setting Judgment Conditions**

Set the two values, HIGH and LOW thresholds, used for alarm output. Three judgment results are output, [HIGH], [PASS] and [LOW]. Set the judgment conditions in the TEACH mode.





- **1** Switch to the TEACH mode.
- 2 Switch the threshold selection switch to H.
- 3 Set the HIGH threshold.

### Note

To change numerical values, use the  $\uparrow$  key/ $\downarrow$  key, and to change the number of digits use the  $\leftarrow$  key/ $\rightarrow$  key.

- **4** Press the SET key.
  The numerical value is applied.
- 5 Switch the threshold selection switch to L, and set the LOW threshold.

# **Setting System Conditions**

# **Setting the System Clock**

Set the Data Storage Unit's system clock.

### ► FUN mode-[SYSTEM]-[CLOCK]

Setting value	Description
DATE	Sets the date.
HOUR	Sets the time.

# **Locking Keys**

The keylock disables all key input on the Data Storage Unit. Key input cannot be accepted until the keylock is canceled. This feature is handy for preventing settings from being changed inadvertently. Even during a keylock, however, you can move to the KEYLOCK menu and move between layers of the menu hierarchy with the MENU and ESC keys.

### ► FUN mode-[SYSTEM]-[KEYLOCK]

Setting value	Description
OFF	Cancels a keylock. (default value)
ON	Locks keys.

# **Memory Card Operations**

# **Initializing Memory Cards**

Initialize the Memory Card.

### ► FUN mode-[SYSTEM]-[CF]-[FORMAT]

Setting value	Description
OK	Initializes the Memory Card.
CANCEL	Does not initialize the Memory Card.

### **Removing Memory Cards**

For details on removing Memory Cards, see "Inserting and Removing Memory Cards."



### Changing the Logging Folder Start No.

When a logging file is saved to Memory Card, a folder with a running No. is automatically created. The start No. for this folder can be changed.

### Important

Note that when an existing folder No. is specified, the logging data is overwritten.

### ► FUN mode-[SYSTEM]-[CF]-[FILE No.]

Setting value	Description
0-999	Sets the start No. (default value: current start No.)

# **Changing the Display Language**

Set the display language of the LCD screen.

### ► FUN mode-[SYSTEM]-[LANGUAG]

Setting value	Description
Japanese	Displays menus in Japanese. (default value)
English	Displays menus in English.

# **Displaying Data Storage Unit Information**

Displays the remaining amount of free space on the Memory Card and the system version of the Data Storage Unit.

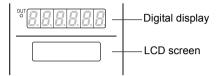
### ► FUN mode-[SYSTEM]-[INFO]

Setting value	Description
CF SIZE	Displays the remaining amount of free space on the Memory Card.
VERSION	Displays the system version of the Data Storage Unit.

# **Display Settings during Operation**

# **Setting the Digital Display**

Set details to be displayed on the Data Storage Unit during logging in the RUN mode. To set the display details, first switch to the RUN mode and then display the top menu.



### Changing the Number of Display Digits on the Digital Display

Set the number of display digits past the decimal point on the digital display.

Note

When five or less digits are set, the digits are disabled from the rightmost digit first.

### ► RUN mode-MENU key-[DIGITAL]- [DIGIT]

Setting value	Description
0 to 5 (DIGS)	Sets the number of display digits past the decimal point. (default value: 3DIGS)

### **Hiding the Digital Display**

To hide the digital display, select [OFF].

### ► RUN mode-MENU key-[DIGITAL]- [ECO]

Setting value	Description
NORMAL	Displays the digital display at normal brightness. (default value)
ECO	Suppresses current consumption to darken the screen.
OFF	Turns the digital display OFF.

# **LCD Screen Settings**

# **Hiding the LCD Screen**

To hide the LCD screen, select [OFF] or [AUTO OFF].

### ► RUN mode-MENU key-[LCD]-[ON/OFF]

Setting value	Description
ON	Displays the LCD screen at all times. (default value)
AUTOOFF	Hides the LCD screen if the unit has not been operated for one minute.
OFF	Hides the LCD screen at all times. (This operation is enabled in the RUN mode only. Note, however, that the display customize menu is displayed when the MENU key is pressed.)

# **Turning the LCD Screen Backlight OFF**

To turn the LCD screen backlight OFF, select [OFF] or [AUTO OFF].

### ► RUN mode-MENU key-[LCD]-[BACKLIGHT]

Setting value	Description
ON	Turns the LCD screen backlight ON at all times. (default value)
AUTOOFF	Turns the LCD screen backlight OFF if the unit has not been operated for one minute.
OFF	Turns the LCD screen backlight OFF.

# **Changing the LCD Screen Display Details**

Customized characters can be displayed on the LCD screen.

### ► RUN mode-MENU key-[LCD]-[CUSTOM]

Setting value	Description
ON/OFF	Set this item to ON to display characters set by [CUSTOM] on the LCD screen. (default value: OFF)
CUSTOM	Edits the characters to display in the LCD screen. (max. 16 digits)  •Call up the first characters of each character group with function keys 1 to 4.
	1: A to Z, [,  ], ^, _ , `
	2: a to z, $\{, \mid, \}, \rightarrow, \leftarrow, \circ, \Gamma, \downarrow, \bullet$
	ヲ,ァ,イ,ゥ,ェ,ォ,ヤ,ュ,ョ,ッ,ー
	3:アtoン,゛,゜,space,!,",#,\$,%,&,',(,),*,
	+, -, . , /
	4: 0 to 9, : , : , <, =, >, ?, @
	Select the characters in order by the UP/DOWN keys.  Move the digit by the L/R keys.  To delete a character, select space.

49

# **Bank Functions**

Up to four setups can be stored on the Data Storage Unit, and these can be switched when setting up the unit. A set of these settings is called a "bank."

# **Switching Banks**

Bank 1 is selected as the default. However, other banks 2 to 4 can be selected.

### ► FUN mode-[BANK]-[CHANGE]

Setting value	Description
BANK1, BANK2, BANK3, BANK4	Selects the target bank. (default value: BANK1)

Note

Serial communication commands can be used to switch banks from an external device.

Switch Bank <BANKSET command> p.69

# **Clearing Banks**

The content of the currently selected bank is cleared.

### ► FUN mode-[BANK]-[CLEAR]

Important

[SYSTEM] settings and the display details in the RUN mode are not cleared.

ZG2-DSU User's Manual Bank Functions

Bank Functions ZG2-DSU User's Manual

# COMMUNICATION WITH EXTERNAL DEVICES

# COMMUNICATION WITH EXTERNAL DEVICES

List of Output Data	52
Communication Using I/O Signals	53
Timing Charts	56
Serial Communication	58

# **List of Output Data**

The Data Storage Unit can output judgment values to external devices. Use of serial communication enables measurement values to be output.

### Judgment value

Output path	Description
Controller I/O cable	Captures the measurement results of tasks specified at [I/O SET], and outputs the results of judging the judgment conditions on the Data Storage Unit.

### Measurement value

Output path	Description
Serial communication	The measurement values of the specified task are output by the MEASURE command.

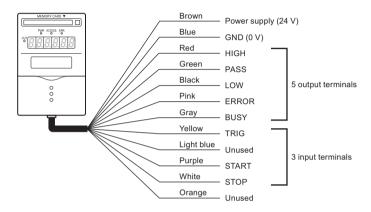
52

# **Communication Using I/O Signals**

# **Using the Controller I/O Cable**

By using the Data Storage Unit's I/O cable, you can output judgment results to external devices, or input a control signal from external devices. A predetermined I/O signal is assigned to each signal wire of the I/O cable.

### Wiring



# Assignments and Functions of I/O Signal Wires

### Assignment of output signal wires

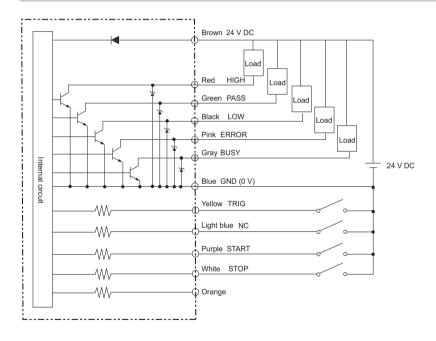
Function	Signal	Description
Judgment output	HIGH	Turns ON when the measurement value of the specified task is greater than the HIGH threshold.
	PASS	Turns ON when LOW threshold ≤ measurement value ≤ HIGH threshold.
	LOW	Turns ON when the measurement value of the specified task is smaller than the LOW threshold.
	ERROR	Turns when specified task ends in a measurement error.
Control output	BUSY	Turns ON while the Data Storage Unit is executing processing. New operation instructions cannot be accepted while the BUSY signal is ON.

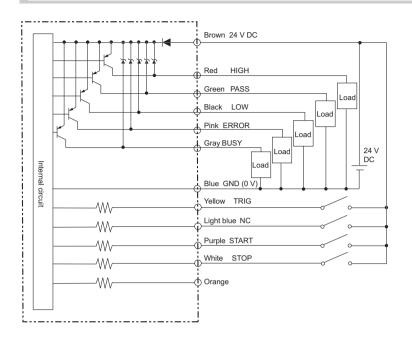
### Assignment of input signal wires

Function	Signal	Description
Logging start	START	Starts logging.
Logging end	STOP	Ends logging.
Logging trigger	TRIG	When the logging condition is set to [TRIGGER], data during input of the TRIG signal is logged and saved.

# I/O Circuit Diagrams

### NPN type (ZG2-DSU11)



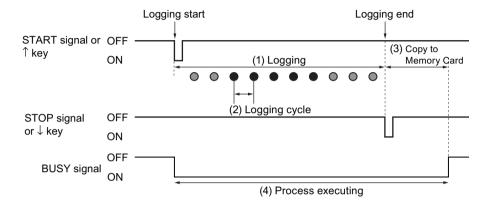


# **Timing Charts**

This section explains the timing charts of the I/O signals that are exchanged between the Data Storage Unit and external devices.

# Logging

56



Process	Description
(1) Logging	Data that matches preset conditions is logged to internal memory on the Data Storage Unit.
(2) Logging cycle	The measurement cycle of the Sensor Controller is the logging cycle.
(3) Copy to Memory Card	Logged data is automatically copied to the Memory Card after logging ends.  Approximate copying times are as follows:  •Profiles: Approx. 250 ms x number of profiles  •Measurement values: Approx. 400 ms + (7ms x number of profiles)
(4) Process executing	The BUSY signal turns ON while the Data Storage Unit is executing processing. New operation instructions cannot be accepted while the BUSY signal is ON.

Timing Charts ZG2-DSU User's Manual

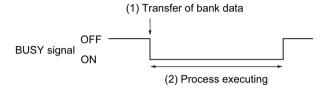
57

When the Data Storage Unit is connected, the measurement cycle of the Sensor Controllers increases according to the display mode of the Sensor Controller.

- Profile display: approx. 150 to 300 ms (varies according to profile shape)
- Digital display: approx. 50 ms per displayed task (i.e. approx. 200 ms when four tasks are displayed)

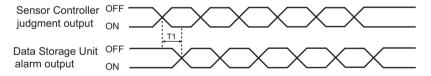
To set the fastest measurement cycle, use the Sensor Controllers with the display OFF (ECO monitor).

# **Transferring Bank Data**



Process	Description
(1) Transfer of bank data	Bank data is transferred between the Sensor Controller and Data Storage Unit. Transfer operation is performed by using serial communication commands or menu operations.
(2) Process executing	During transfer of bank data, the BUSY signal is turned ON. New operation instructions cannot be accepted while the BUSY signal is ON.

# **Alarm Output**



Process	Description
time	This is the delay time from when the measurement value is applied on the Sensor Controller up to output of the alarm on the Data Storage Unit.  1 ms or less

ZG2-DSU User's Manual Timing Charts

# **Serial Communication**

You can use the USB port or RS-232C connector of the Data Storage Unit to perform serial communication with external devices such as a personal computer.

Serial communication functions in the RUN mode. Serial communication functions are not available in the FUN mode or TEACH mode.

# **RS-232C Specifications**

### **Connecting a PC**

For details how to connect to a PC using the USB/RS-232C cable, refer to the ZG2 series User's Manual.

### Note

Installation of the USB driver is necessary only when connecting an external device to the USB interface for the first time. For the USB driver, use the exclusive USB driver packaged with the ZG2-WDC\_1A sensor controller.

### **Setting Communication Specifications**

Set the RS-232C communication specifications. Match the communications settings on the Data Storage Unit with those on the Sensor Controller.

### ► FUN mode-[SYSTEM]-[COM]

Setting value	ie	Setting range
RS-232C	LENGTH	8BIT, 7BIT (default value: 8BIT)
	PARITY	NONE, ODD, EVEN (default value: NONE)
	STOP	1BIT, 2BIT (default value: 1BIT)
	BAUDRAT	9600, 19200, 38400, 57600, 115200 (default value: 38400)
	DELIMIT	CR, LF, CR+LF (default value: CR)
NODE		0 to 16 (default value: 0)

### Note

This "node No." sets the connection group No. as seen from the host device (PLC). Not only the ZG2 series but also multiple devices can be connected to the PLC. The node No. assigned to devices connected to a PLC in this instance is referred to as a node No.

59

### **Communication Commands**

### **Command/Response Format**

### <Command>

Command data De	limiter
-----------------	---------

### <Response>

When processing ends successfully

Response data	Delimiter
---------------	-----------



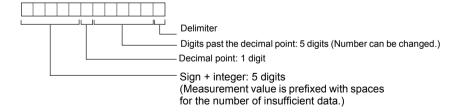
### When processing fails

E R	Delimiter
-----	-----------

Command data	Specifies the command and parameters.
Response data	Stores the acquired data.
Delimiter	This control code indicates the end of the data.

### Configuration of measurement value data

Acquired measurement values are output as a data structure of variable length of up to 12 characters (when the number of digits past the decimal point is set to 5) including delimiters and sign.



ZG2-DSU User's Manual **Serial Communication** 

Sign	The sign (+, -) of the measurement value is stored.
Integer	When the integer section of the measurement value is less than 3 characters, it is prefixed with spaces for the number of insufficient data. When the number of digits past the decimal point is reduced, the length of the text string decreases proportionately.
Decimal point	<measurement value=""> <data configuration=""></data></measurement>
Digits past the decimal point	+12.34567

# **Available Commands**

### Measurement value acquisition/profile acquisition commands

Command name	Description	Refere nce
CFLOGGET	Acquires the measurement values saved on the Memory Card.	p.61
CFPRFGET	Acquires the profiles saved on the Memory Card.	p.63
MEASURE (or M)	Acquires measurement values set at [I/O SET].	p.64

### Bank data transfer command

60

Command name	Description	Refere nce
BKMC2CTR	Transfers bank data stored on the Memory Card to the Sensor Controller.	p.65
BKCTR2MC	Saves bank data on the Sensor Controller to the Memory Card.	p.65

### Setting acquisition/change commands

Command name	Description	Refere nce
DATAGET	Acquires the setup data on the Data Storage Unit.	p.66
DATASET	Changes the setup data on the Data Storage Unit.	p.66
DATASAVE	Saves all bank data to the Data Storage Unit's flash memory.	p.67
VERGET	Acquires the version information system.	p.67
CHGET	Acquires the number of connected Data Storage Units.	p.68

Serial Communication ZG2-DSU User's Manual

### **Bank Control Commands**

Command name	Description	Refere nce
BANKGET	Acquires the current bank No.	p.69
BANKSET	Switches to the specified bank No.	p.69

### **Utility commands**

Command name	Description	Refere nce
CFFORMAT	Initializes the Memory Card.	p.70

# Measurement Value Acquisition/Profile Acquisition Commands

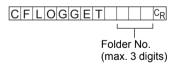
### **Acquire Logged Measurement Value < CFLOGGET command>**

This command acquires the measurement values saved on the Memory Card. All measurement values saved to the specified folder are output.

### Important

This command can be used only when the Data Storage Unit is connected with the USB cable.

### <Command format>



Example: To acquire the measurement values stored to folder No. 1

CFLOGGET 001CR

61

### <Response format>

### When processing ends successfully

Acquisition time   Measurement value of CH1 task 1   ,   ST   ,   Measurement value of CH2 task 8   ON										
Acquisition time Meas	surement value of CH1 task 1	,	Measurem	nent value	of CH1 task 2	Ι,	• • •	,	Measurement value of CH2 task 8	CR
•							•			
			1			_	1		T	
Acquisition time Meas	surement value of CH1 task 1	,	Measurem	nent value	of CH1 task 2	,	• • •	,	Measurement value of CH2 task 8	CR

### OKCR

Configuration of measurement value data p.59

### When processing fails

• When there is no data corresponding to the specified folder No.

### NOFILECR

· When the Memory Card is not inserted

### <Explanation of parameters>

Folder No.	Specify the folder No. with a 3-digit number.				
Acquisition time	This time is output in the format "hh:mm:ss".				
Measurement value	The acquired measurement value is returned. Only the tasks that are set are output.				

62 Serial Communication

63

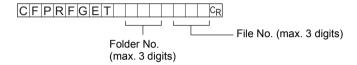
### Acquire Logged Profile < CFPRFGET command>

This command acquires the profiles saved on the Memory Card. The specified file is received by XMODEM protocol.

Important

This command can be used only when the Data Storage Unit is connected with the USB cable.

### <Command format>



Example: To acquire the profile data of file No. 11 stored in folder No. 1

### <File transfer>

The file is transferred by XMODEM (-CRC or -SUM) after READY is received. XMODEM (-K) is not supported.

### <Response format>

When processing ends successfully

When processing fails

• When there is no data (file) corresponding to the specified logging No.

· When the Memory Card is not inserted

### <Explanation of parameters>

Folder No.	Specify the folder No. with a 3-digit number.				
File No.	Specify the file No. with a 3-digit number.				
Measurement value	The acquired measurement value is returned.				

ZG2-DSU User's Manual **Serial Communication** 

### **Acquire Measurement Value < MEASURE command>**

This command acquires measurement values set at [I/O SET].

### <Command format>

MEASURECR or MCR

### <Response format>

When processing ends successfully

Measurement value CR

OK CR

When processing fails

E R CR

### <Explanation of parameters>

Measurement value Measurement values set at [I/O SET] are acquired.

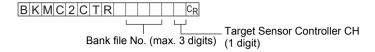
65

### **Bank Data Transfer Commands**

### Transfer Bank Data to the Controller <BKMC2CTR command>

This command transfers bank data stored on the Memory Card to a specified Sensor Controller.

### <Command format>



Example: To transfer bank file No.2 on the Memory Card to the Sensor Controller of CH1

BKMC2CTR 2 1 CR

### <Response format>

When processing ends successfully

O K CR

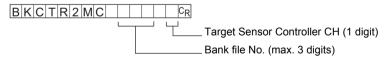
When processing fails

ERC<sub>R</sub>

# Save Bank Data to Memory Card < BKCTR2MC command>

This command saves the data of banks 1 to 16 on a specified channel to the Memory Card as a single bank file.

### <Command format>



Example: To save the bank data of CH2 to the Memory Card using bank file No.10

BKCTR2MC 10 2CR

### <Response format>

When processing ends successfully

O K CR

When processing fails

E R CR

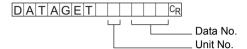
ZG2-DSU User's Manual Serial Communication

# **Setting Acquisition/Change Commands**

### Acquire Setup Data < DATAGET command>

This command acquires the setup data on the Data Storage Unit.

### <Command format>



### <Response format>

When processing ends successfully

DATA CR

When processing fails

ERCR

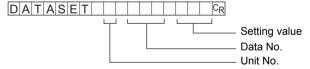
Note

For details on parameters, see "Parameter List (p.71)."

### Change Setup Data < DATASET command>

This command changes the setup data on the Data Storage Unit.

### <Command format>



### <Response format>

When processing ends successfully

O K CR

When processing fails

ERCR

Note

For details on parameters, see "Parameter List (p.71)."

### Save All Bank Data on the Data Storage Unit <DATASAVE command>

This command saves all bank data to the Data Storage Unit's flash memory.

<Command format>

DATASAVECR

<Response format>

When processing ends successfully

O K CR

When processing fails

ERCR

### Acquire Version No. <VERGET command>

This command acquires the version information system.

<Command format>

VERGETCR

<Response format>

When processing ends successfully

ZG2-DSUX.XXXCR

Version No.

When processing fails

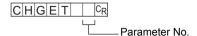
ERCR

Serial Communication

# **Acquire Number of Connected Devices < CHGET command>**

This command acquires the number of gang-mounted Sensor Controllers and Data Storage Units.

### <Command format>



### <Response format>

When processing ends successfully



When processing fails



### <Explanation of parameters>

Parameter No.	0 (default): Total number is acquired.
	1: Number of connected Sensor Controllers is acquired.
	2: Number of connected Data Storage Units is acquired.

### **Example of response**

	Parameter No.		
Configuration	0	1	2
ZG2-DSU+ZG2-WDC+ZG2-WDC	3	2	1
ZG2-DSU+ZG2-WDC	2	1	1
ZG2-WDC+ZG2-WDC	2	2	0
ZG2-WDC	1	1	0

Serial Communication

69

### **Bank Control Commands**

# Acquire Bank No. <BANKGET command>

This command acquires the current bank No.

### <Command format>

BANKGETCR

### <Response format>

When processing ends successfully



Bank No. (max. 1 digit)

When processing fails

ERCR

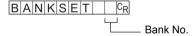
### <Explanation of parameters>

Bank No. The acquired bank No. is returned. (1 - 4)

### Switch Bank <BANKSET command>

This command switches to the specified bank No.

### <Command format>



### <Response format>

When processing ends successfully

O K CR

When processing fails

ERCR

### <Explanation of parameters>

Bank No. Specifies the bank No. after the bank is switched. (1 - 4)

ZG2-DSU User's Manual Serial Communication

# **Utility Commands**

# Initialize Memory Card < CFFORMAT command>

This command initializes the Memory Card.

### <Command format>

CFFORMATCR

### <Response format>

When processing ends successfully

O K CR

When processing fails

ERCR

## **Parameter List**

#### Parameters Common to the DATAGET/DATASET Commands

#### Targets for acquiring measurement values from

Parameter	Unit No.	Parameter No.	Measurement value/ acquisition value
Measurement value of CH1 task 1	0	16	0: OFF, 1: ON
Measurement value of CH1 task 2		17	
Measurement value of CH1 task 3		18	
Measurement value of CH1 task 4		19	
Measurement value of CH1 task 5		20	
Measurement value of CH1 task 6		21	
Measurement value of CH1 task 7		22	
Measurement value of CH1 task 8		23	
Measurement value of CH2 task 1	1	16	0: OFF, 1: ON
Measurement value of CH2 task 2		17	
Measurement value of CH2 task 3		18	
Measurement value of CH2 task 4		19	
Measurement value of CH2 task 5		20	
Measurement value of CH2 task 6		21	
Measurement value of CH2 task 7		22	
Measurement value of CH2 task 8		23	

ZG2-DSU User's Manual Serial Communication 71

#### Logging triggers

Parameter	Unit No.	Parameter No.	Measurement value/ acquisition value
Logging condition	3	0	0: MEAS, 1: TRIGGER, 2: TIME, 3: POINT
Channels targeted by measurement result trigger	3	4	0: CH1, 1: CH2
Measurement results targeted by measurement result trigger	3	6	0: ALL, 1: NG+ERR, 2: NG, 3: ALL-PASS
Number of data points specification	3	10	1 to 99999

## **Profile logging**

Parameter	Unit No.		Measurement value/ acquisition value	
Logging target	23	0	0: OFF, 1: CH1, 2: CH2	

#### **Judgment outputs**

Parameter	Unit No.	Parameter No.	Measurement value/ acquisition value
Tasks targeted by alarm output	40	0	Task No1 (0 to 7)
CH targeted by alarm output	40	1	0: CH1, 1: CH2
Alarm output threshold lower limit	40	2	-999999999 to 999999999(*1)
Alarm output threshold upper limit	40	3	

<sup>\*1:</sup> Digits past the decimal point cannot be handled by the DATAGET/DATASET commands. Input as follows:

# **APPENDICES**

Specifications and External Dimensions	74
Error Messages and Corrective Actions	77
Menu List	79
Basic Knowledge for Operation	81
Updating the Firmware	83
INDEX	85

# **Specifications and External Dimensions**

# **Data Storage Unit**

## **Specifications**

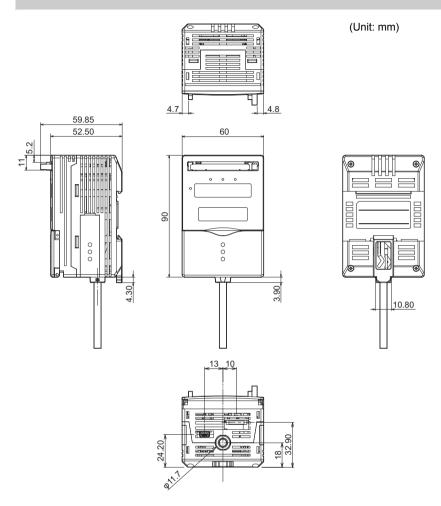
Item		ZG2-DSU11	ZG2-DSU41		
I/O type			NPN PNP		
Number of connected Sensor Controllers		2 (*1)			
Applicable Se	nsor Controllers		ZG2-WDC11/WDC	41	
External I/F	I/O signal wire	Logging start/end input	ON: Short- circuited with 0 V or 1.5 V max., OFF: Open (leakage current 0.1 mA max.)	ON: Supply voltage short- circuited or supply voltage -1.5 V max. OFF: Open (leakage current 0.1 mA max.)	
		Judgment output (HIGH/PASS/ LOW/ERROR)	NPN open collector, 30 VDC, 50 mA max. Residual voltage 1.2 V max.	PNP open collector 50 mA max. Residual voltage 1.2 V max.	
	Serial I/O	USB2.0	1 port, FULL SPEED [12 Mbps], MINI-B		
		RS-232C	1 port, max. 115,200 bps		
Function	Number of logging data (*2)	Main memory	Max. number of profile saves: 5,120 Max. number of measurement value saves: 65,000 (*3)		
		Memory Card (256 MB) (*4)	Max. number of profile saves: 35,328 256 saves x 138 files) Max. number of measurement value saves: 7.15 million (65,000 saves x 110 files)		
	Logging triggers	Logging triggers		External triggers, data triggers (self trigger), time trigger	
	External bank fund	ctions	4096banks (16 banks x 256 files) (*5)		
	Other functions		Alarm output functions		

Item		ZG2-DSU11	ZG2-DSU41	
Ratings	Power supply voltage	21.6 V to 26.4 VDC (including ripp		
	Current consumption	0.5 A or less		
Operation environment robustness	Ambient temperature range	Storage: 0 to 60°C (with no icing or condensation)		
	Ambient humidity range			
Material		Case: polycarbonate (PC)		
Cable length		2 m		
Minimum ben	ding radius	52 mm		
Weight		Approx. 280 g (excluding packing materials and accessories)		
Accessories		Ferrite core (1 p'ce), Instruction Sheet		

<sup>\*1:</sup> The Controller Link Unit is needed for gang-mounting.

- \*2: During logging, data is saved to main memory and is automatically written to the Memory Card at the end of logging. The possible number of logs varies according to the setting conditions.
  - Possible Number of Logging Data p.28
- \*3: Measurement values can be saved up to 65,000 times even when two Sensor Controllers are connected and eight tasks are being measured on each controller.
- \*4: This is the maximum number of saves when logging is performed under the following conditions:
  - One task is measured on one Sensor Controller.
  - Only profiles or measurement values are logged.
- \*5: A Memory Card of capacity of at least 128 MB is required.

## **External Dimensions**



# **Error Messages and Corrective Actions**

The following shows error messages that are displayed on the LCD screen and their corrective actions.

## **Error message**

Display details	Cause	Remedy
SYSTEM ERROR BANK DATA	Internal bank data is in error.	Hold down the ↑ key for 3 seconds, and then hold down the ↓ key for 3 seconds.  After initialization ends, turn the power OFF then back ON again to restore the unit.
SYSTEM ERROR CONNECT	The Sensor Controller is not connected.	Connect the Sensor Controller.
SYSTEM ERROR MAIN COM	Internal error	Turn the unit OFF then back ON again.
File not found	The specified bank file does not exist on the Memory Card.	Change the bank file number to an existing file name.
Setting failed	The specified setting value is out of range.	Set within the allowable setting range.
Data error	The specified bank file is in error.	Select the correct bank file.
Transfer failed	Bank file communication error	Check the connection between Sensor Controllers.
Dead Battery	The clock backup battery has run down.	Please contact your OMRON sales representative.
Disp range Error	The measurement results exceed the displayed number of digits.	Change the number of digits past the decimal point setting.
NO MEDIA	The Memory Card is not inserted.	Insert the Memory Card.
Insufficient	There is not enough remaining space on the Memory Card.	Replace the Memory Card.  Delete unwanted files from the Memory Card.  Format the Memory Card.

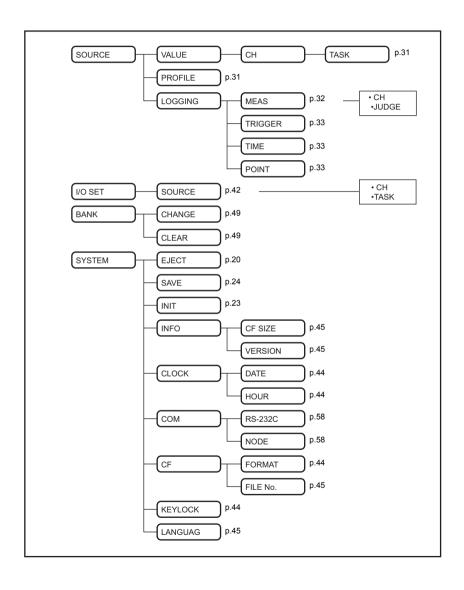
## Glossary

Term	Explanation
Memory Card	Media for saving and storing logging data. The Data Storage Unit uses compact flash cards.
CSV file	CSV stands for "Comma Separated Values". CSV files are documents containing individual data elements separated by a comma as their delimiter. CSV files can be browsed in generally available spreadsheet software.

79

#### **FUN Mode**

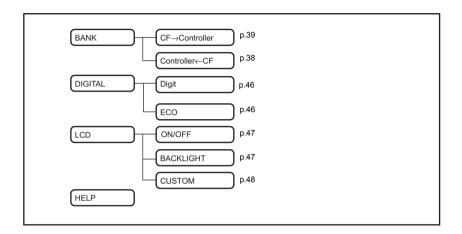
This mode is for setting the logging conditions.



ZG2-DSU User's Manual Menu List

#### **RUN Mode**

This mode is for executing logging. It is also for setting up the content of the digital display and other display-related settings, and for making settings when using Memory Cards as an external bank.



#### **TEACH Mode**

80

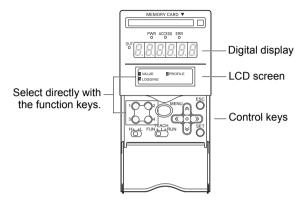
This mode is for setting alarm output thresholds.

Menu List ZG2-DSU User's Manual

# **Basic Knowledge for Operation**

## **How to Select Menus**

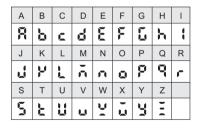
Select items displayed on the LCD screen directly with the functions keys.



## **Digital display**

Menu setting items are displayed using the following alphabet characters.

Correspondence between alphabet



## **List of Key Operations**

Key functions differ according to the currently selected mode.

Key		FUN mode	RUN mode		TEACH mode
			During setup	During measurement	
Function keys	1 2 3 4	preceding the items displayed on the LCD screen.		These keys can be used as a substitute for the TRIG signal. (*1)	-
← LEFT key → RIGHT key		differ according to the set content.  Scrolls the page. s		Switches the content displayed on the digital display.	Select the digit of the threshold numerical value.
↑ UP key ↓ DOWN key	0	content.		↑ UP key: Starts logging. ↓ UP key: Ends logging.	Changes the digit of the threshold numerical value.
MENU/VIEW key	MENU	·		Displays the display customize menu.	-
SET key	SET	Applies the item you are setting up.		-	Applies the item you are setting up.
ESC key	ESC	Returns to the p	orevious menu.	-	Cancels the threshold you are setting up.

<sup>\*1:</sup> These keys can be used as a substitute for the TRIG signal when the logging condition is set to [TRIGGER]. Logging is also performed while function key 1 is held down.

# **Updating the Firmware**

Update the firmware by connecting the Data Storage Unit to the PC with the USB cable and using Warp Engine Zero.

For the firmware update and Warp Engine Zero, please contact your OMRON represenatative.

The update procedure is the same as that for the Sensor Controller. Refer to the Sensor Controller User's Manual.

#### Important

- •During a firmware update, do not turn the Data Storage Unit OFF. Doing so will prevent the Data Storage Unit from functioning normally.
- •When installing Smart Monitor and the USB driver on a PC, log in as an administrator or a user having the same privileges as a computer administrator for changing system settings.

# 6 APPENDICES

# **INDEX**

Α			E		
В	Assignment I/O cable	53		ECO setting External bank Saving Transferring	47 22 38 39
	Bank		F		
	Clearing Switching BANKGET command BANKSET command BKCTR2MC command BKMC2CTR command	49 49 69 69 65 65	G	Ferrite core Format FUN mode	19 30 79
С				Gang-mounting	18
	CFFORMAT command CFLOGGET command CFPRFGET command	70 61 63	ı		
	CH number CHGET command Command format Communication commands Connecting the Power Supply	18 68 59 59	J	I/O circuit diagrams Initialization	54 23
	Controller Link Unit Gang-mounting	18		Judgment conditions	42
D			K		
	Data Storage Unit External dimensions Name Specifications	76 15 74	L	Keylock	44
	DATAGET command DATASAVE command DATASET command Digital display Hiding Number of display digits Display language	66 67 66 46 46 46 45		LCD screen Backlight Display details Hiding List of commands List of Key Operations Logging	46, 47, 81 47 48 47 60 82 22

ZG2-DSU User's Manual INDEX 85

	Ending How it works Measurement value Number of Data Procedure Profile Starting		34 27 31 28 26 31 34
М			
	MEASURE command Memory Card File No. Folder structure Initializing	20, 35,	64 44 45 29 44
N			
	NODE		58
0			
	Output data		52
R			
	Response format RS-232C RUN mode		59 58 80
S			
т	Save Serial communication System clock System Configuration	35,	24 58 44 14
	TEACH mode Threshold Timing charts		80 42 56

86

Conditions

32

W

Wiring

VERGET command

67

53

Timing charts 56

INDEX ZG2-DSU User's Manual

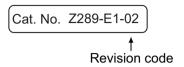
6 APPENDICES

INDEX

87

# **Revision History**

A manual revision code appears as a suffix to the catalog number at the bottom of the front and back covers of this manual.



Revision code	Revision date	Revised content
01	December 2008	First edition
01A	March 2012	Additions for Notice for Korea Radio Law
02	August 2015	Additions corresponding to change of EN standard

Revision History ZG2-DSU User's Manual

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Cat. No. Z289-E1-02

**Authorized Distributor:** 

0815