OMRON **型E3X-NT**

通用示教型光纤放大器

使用说明书

感谢您选择欧姆龙产品。

以下主要记载在安装和使用本产品过程中需注意事项。使用本产品前,请仔细阅读本说明书,充分了解产品。 为了您的方便,请妥善保管好本说明书。

1106508-7C

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安全上的要点

- 以下项目在安全确保方面非常重要,请务必遵守
- (1)请不要在具有可燃性、爆炸性气体的环境下使用。
- (2)请勿拆卸、修理、改造本产品。
- (3) 电源电压必须在额定值内。 (4) 请使用额定值以下的负荷

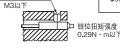
正确使用方法

(1) 放大器单元的安装





光纤单元	固紧转矩强度
M3螺丝型 M4螺丝型	0.78N·m以下
M6螺丝型 Φ6圆柱型 Φ6特氟龙型	0.98N • m以下
φ2圆柱型 φ3圆柱型 φ5特氟龙型	0.29N ⋅ m以下

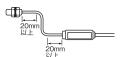


● 光纤单元的弯曲

在弯曲光纤单元时,请保持弯曲半径在 25mm 以上。如果弯曲半径小于25mm 的话,检出距离将会缩短。(在弯曲 E32-D51/T51 光纤单元时,保持弯曲半径在35mm 以上) 弯曲半径在4mm 以上的可以使用 E32-T11、T21、D11 和 D21 型

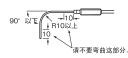


在光纤单元末端附近,请留出 20mm 以上的直线距离 (E32-T11、T21、D11和D21型光纤单元除外。)



●不锈钢管的弯曲

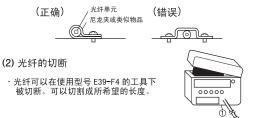
在弯曲不锈钢管时,保持弯曲半径在 10mm 以上。如果弯曲半径小于 25mm 的话,检出距离将会缩短。



● 光纤单元的接线

·请不要使光纤始终处于超过 29N 的压力之下。 (E32-T22, -T24, -D24, D32, D33型最大力不能超过9.8N。)

请不要加压,加重



· 将光纤的光学导线插入光纤切割器的孔中。将所切割的导线推过切割器的孔直到希望的长度。

·在其中一个孔中将刀片推下切断光纤导线。

·将光纤光学线插入光纤切割器末端的孔中。(参照以下的外形 图) 为了能在光纤光学线上记下清晰且适当的插入记号,将光纤 光学线安全地插入孔的底部,然后安心地推下切割器。

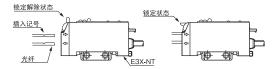




・如果要切割其它光纤导线,请使用1个不同的孔为了保证刀片 的锋利。另外,如果使用迟钝的刀片切割光纤导线,检出距离 将会缩短因为光纤粗糙的表面。

(3) 放大器单元和光纤单元的连接

光纤单元和放大器单元连接的好坏对产品特性的好坏影响很大, 请正确连接光纤单元和放大器单元。



■规格/性能 放大器单元

	通用型	多功能型
项目型号	型E3X-NT11(NPN输出) 型E3X-NT41(PNP输出)	型E3X-NT21(NPN输出) 型E3X-NT51(PNP输出)
光源	红色	LED
电源电压	DC12~24V±10%、波动(p-p) 10%以下	
消费电流	50mA 以下	
响应时间	500μs以下(在额定检测距离方面)	
控制输出	集电极开路 最大100mA(30V以下) 残留电压1V以下	
计时功能	无	0FF 延迟 固定40ms※1
远程示教输入	无	ON时: 0V 短路电流 1mA以下 0FF时: 开放式或9V以上 (最大输入电压24V) 应答时间: 0.5ms 以下
指示灯	动作指示灯(橙色LED),安定指示灯(绿色LED)	
示教确认功能	示教指示灯(红色 / 绿色LED),蜂鸣器	
保护回路	电源逆接保护、	输出短路保护
使用周围温度	动作时: -25~55℃(フ	下能有结冰,结露现象)
外壳材料	外壳:聚对苯二甲酸丁 保护罩:聚酯(PC)	二醇脂(PBT)
※ 1 挫劫扣Ь五子	FILM WAS COURT AT THE 4PE	

※. 1拨动切换开关,可以解除0FF延迟功能。

E3X-NT的光纤和放大器单元使用的是拨杆锁定方式。插入和拔出光纤请按照

1)光纤的插入

插入光纤待听到"咔嚓"声,然后拨下拨动杆。通过进行这样的操作可以固 在光纤、 在使用光纤切割器(E39-F4)切割光纤之后,将光纤插入指示记号。

2)光纤的拔出

向上拨劲拨杆至解除状态。当处在解除状态时,光纤可以被拔出。 (为了不损坏光纤,在拔出光纤前请确认拨杆是否已经处在解除状态。) 3)光纤的锁定和释放

请在一10~+40℃范围内执行





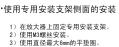
(4) 放大器单元安装支架的安装 ·使用DIN导轨

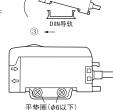
安装

① 将放大器前部的开槽处插入DIN导轨,使之 接合 ② 将后部开槽处插入DIN导轨

(注)请先接合前部开槽处(图中①),否则会引 起机械强度的衰退







DIN导轨

(5) 其他的注意点

- 1) 光学光纤是由甲基丙烯酸(酯) 树脂组成的。请不要在有机溶剂 和其它有害物质环境下使用。
- 2) 请不要将受光表面直接暴露在外乱光下等。同时也不要在室外 使用
- 3) 虽然产品的防水等级为IP67, 在有水滴和灰尘的条件下检出距 离会缩短
- 4) 光电开关导线和动力线或电力线装在同一配管中使用时, 会受 到干扰,有误动作甚至被损坏。原则上传感器导线必须单独放 置或者被屏蔽
- 5) 延长导线必须使用截面积0.3mm²以上、长度100m以下导线。
- 6) 电源

当使用市场上销售的开关整流器时,请将FG(Frame Ground)端 子接地和G端子接地。否则,会由于电源的开关噪音引起故障。

7) 电源开启后的操作

从接通电源到传感器可正常进行检出的时间是100ms, 所以请在 通电100ms后再使用。负载和传感器接不同电源时,一定要先接 通传感器的电源。

8) E² PROM书写错误

示教时(包括直到无工件示教的初期动作水平修正结束为止)由于 切断电源及静电等产品的干扰而产生记入错误的情况下(蜂鸣器, 示教指示灯: 红/绿灯同时闪动,动作指示灯、稳定指示灯闪动), 请以主机的按钮重新进行示教

*记忆错误的情况与示教错误不同,示教指示灯红/绿会同时闪动, 稳定指示等也出现闪动。

9) 出荷时放大器单元已经设置为最大灵敏度状态,因此它们能在 最大灵敏度状态下直接使用而不需要更改设定

■操作顺序

①安装放大器单元。(参照"正确使用方法")

②将光纤插入放大器单元,在检出距离内设定光纤。(参照"正确使用方法") ③打开电源。

④ 灵敏度调整请按照灵敏度调整顺序进行设定。

(参照"■灵敏度调整") ⑤当需要使用0FF延迟计时器功能时,请使用动作切换开关进行设定。 (E3X-NT21/E3X-NT51)

⑥确认模式设定切换开关设定在 RUN 侧

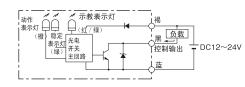
⑦设定动作模式请用动作模式选择开关。

■无工件示教、工件有/无示教、最大灵敏度设定 请参考下表使用最合适的灵敏度设定方法

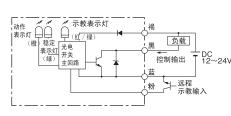
灵敏度设定方法	代表性的使用方法	
最大灵敏度设定	·完全遮光检测工件的有无 ·无背景物体状态下检测工作	
无工件示教	·工件停止无法示教时 ·仅背景物示教,要检测明亮的工作以及黑色 系工件时。	物体的影响。 无论哪种示教都可
有无工件的示教	・检測微小差別 ・识别颜色 ・背景物体反射不稳定时 ・工件的凹凸检测	可以去除背景

■輸出段回路图

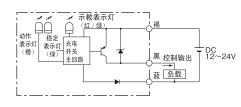
● F3X-NT11



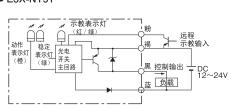
■ E3X-NT21



■ E3X-NT41

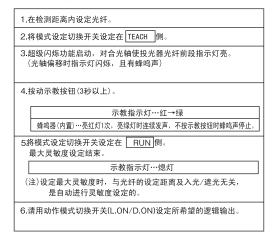


E3X-NT51



■灵敏度调整

● 最大灵敏度设定



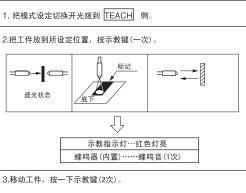
● 无工件示教

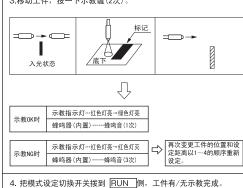


(注1)考虑到工件前后摇晃及颜色偏差,对前5个工件的光量进行抽样。 用入光量最低的工件和背景的中间值重新设定动作程度。

(注2) 无工件示教设定到RUN模式后, 最初(第一个)工件出来, 动作程 度确定后约要60ms

● 工件有/无示教





示教指示灯…绿色灯亮→灯灭

安全上的注意

●警告表示的意思 ⚠注意

如果不正确使用的话,有可能引起轻伤、中等程度的 伤害还有可能带来同样重大的物质损害

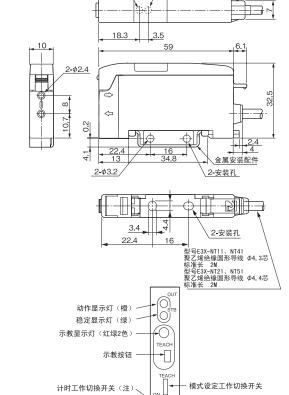
●警告表示

注意 不可将传感器连接交流电源,有爆裂的危险。

■外形尺寸图

动作显示灯

稳定显示灯

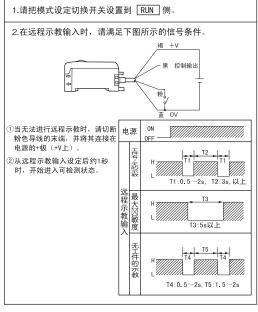


(注) 型号E3X-NT11/NT41无计时功能

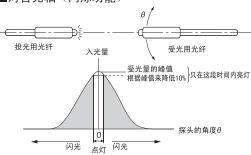
■远程示教功能

与基本的[● 灵敏度设定]相同,无需按动示教按钮,根据远程示 教设定输入信号即可进行示教

动作模式切换开关



■对合光轴(闪烁功能)



如果将模式切换开关设定为 TEACH 模式的话,即可启动闪烁功能。在 对合光轴时,光纤探头的光轴偏移的情况下,如果受光量的峰值减少10%以 上的话,闪烁功能就会启动工作。(投光闪亮,同时蜂鸣器发出蜂鸣)因为 根据光纤探头进行光轴对合,可记录下受光量的峰值,所以请在投光用光 纤前端亮灯时使用。

还有,在对照光轴之前和对照过程中,如按动示教按钮,即可启动闪烁功

使用时的承诺事项

使用于下列用途时,与本公司营业担当者商谈之后,根据规格 书等确认的同时,对额定值性能方面请想出有余裕度的使用方 法及采取即使万一出故障也能使危险降低到最小的安全回路等

1) 屋外的用途、潜在化学污染或者受到电气的妨害的用途或者 在商品目录、使用说明书等中没有记载的条件及环境下使用。 2)原子力控制设备、焚烧设备、铁道•航空•车辆设备、医用

机械、娱乐机械、安全装置及行政机关及根据个别业界的规 定制造的设备。

3) 可能危及生命、财产的系统・机械・装置。 4) 煤气、水道、电气的供给系统及24小时连续运转系统等需要 高信赖性的设备。

5) 其他,以上述的1)~4) 为基准,需要高度安全性的用途。

*上述内容是适用条件的一部分。仔细阅读本公司的综合商品 目录、数据表等最新版商品目录、手册中记载的保证免责事 项的内容后再使用。

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■制造

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电话: 86-21-5050-9988 邮编: 201206

OMRON Model E3X-NT **OPTICAL FIBER PHOTOELECTRIC SENSOR**

INSTRUCTION SHEET

Thank you for selecting OMRON product. This sheet primarily describes precautions required in installing and operating the product.

Before operating the product, read the sheet thoroughly to acquire sufficient knowledge of the product. For your convenience, keep the sheet at your disposal.

The Netherlands

TRACEABILITY INFORMATION:
Representative in EU:
Omron Europe B.V.
Wegalaan 67-69
2132 JD Hoofddorp,
Kyoto 600-8530 JAPAN
Shockpil Forders Shanghai Factory No.789 Jinji Road,

Jingiao Export Processing District Pudong New Area Shanghai 201206 CHINA only to products that carry the CE mark

Notice:
This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

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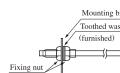
PRECAUTIONS FOR SAFE USE

Be sure to follow safety precautions below for added safety (1)Do not use the sensor under environment with explosive or ignition gas.

- (2) Never disassemble, repair nor tamper with the product.
- (3)Keep the supply voltage within the specified range
- (4)Do not use the sensor over the rated values

PRECAUTIONS FOR CORRECT USE

(1) Mounting of fiber unit Mounting of a head part



Mounting bracket Toothed washer (furnished)	M3 screw M4 screw	0.78N · m max
Fixing nut (furnished)	M6 screw 6 dia. cylinder 6 dia. teflon	1.0N · m max.
Fixing screw (M3 max.)	2 dia. cylinder 3 dia. cylinder 5 dia. teflon	0.29N · m max
Clampin	ng torque of the	screw



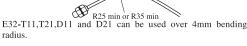
should be less than 0.29N · m

Fiber unit

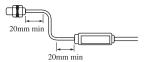
Clamping torque

• Bending the fiber unit

·When bending the fiber unit, keep a bending radius over 25mm. The sensing distance will be reduced if the radius is samller than 25mm.(When bending the fiber unit of type E32-D51/T51,keep a bending radius over 35mm)

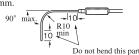


· Near the ends of the fiber unit, leave a straight part over 20mm. (Exception.-E32-T11,T21,D11 and D21.)

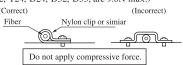


Bending the stainless steel tube

When bending the stainless steel tube, keep a bending radius over 10mm. The sensing distance reduces if the radius is smaller the 25mm.



•Do not keep the fiber pulled by a force over 29N. (E32-T22,-T24,-D24,-D32,-D33, are 9.8N max.)



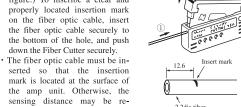
(2) Handing E39-F4 cutting tool

•The fiber E32-TC and E32-DC can be cut with the aid of cutting tool type E39-F4. Cut the fiber to your desired length.



Cutting the Fiber To cut 2.2-mm dia. Fiber Optic Cable

- Insert a fiber optic cable into a hole of the Fiber Cutter. Pull
- the cable through the hole to the desired length. · Push the blade down in one stroke to cut off the cable
- To cut another cable, use a different hole than before to assure blade sharpness. Otherwise, the sensing distance may be reduced because of the rough surface of the cut fiber optic cable produced by the dulled cutting tool blade.
- Insert the fiber optic cable again into the end hole of the Fiber Cutter. (Refer to the following
- figure.) To inscribe a clear and properly located insertion mark on the fiber optic cable, insert the fiber optic cable securely to the bottom of the hole, and push down the Fiber Cutter securely.



(3) Connection of amplifier unit and fiber unit Insert the fiber unit into the amplifier unit securely. Sensing

characteristics are strongly influenced by connection secureness



The E3X-NT Fiber Amplifier Unit uses a lever lock method Insert and remove fibers as described below.

PRATINGS / PERFORMANCE AMPLIFIER UNIT

	LITT OTTOMATIOE 7	
	General-purpose type	Multi-function type
Item Model	E3X-NT11 (NPN output) E3X-NT41 (PNP output)	E3X-NT21 (NPN output) E3X-NT51 (PNP output)
Light source	Red	LED
Supply voltage	DC12 to24±10%, ripple (p-p) below 10%	
Current consumption	Max. 50mA	
Response time	Max. 500μs	
Control output	Open collector 30V DC MAX. 100mA residual voltage below 1V	
Timer function	N.A.	OFF delay timer fixed as 40ms (*1)
External teaching function	N.A.	When turning on ; OV Short-circuit current Max 1mA When turning off ; open or more than 9V (Maximum input voltage : 24V) Response time ; Max 0.5ms
Indicators	Operation indicator (orange LED), Stability indicator (green LED)	
Teaching check function	2-color indicator (red/green LED), buzzer	
Protective circuit	Reverse connection protection, Output short-circuit protection	
Ambient operating temperature	−25 to 55°C (no freezing)	
Housing material	Housing: Polybutylene terephtalate (PBT) Cover: Polycarbonate (PC)	

*.1 OFF delay timer function can be turned off with selector switch.

1)Inserting Fibers

Insert the fiber and then secure it by pushing down the lever until it snaps into place. After cutting the fiber with a fiber cutter(E39-F4), insert the fiber up to the indicatormark.

2)Removing Fibers

Pull up the lock lever to releasing position. When the lock is released, the fiber can be pulled out. (In order to not to damage the fiber, check to be sure that the lock is released before pulling the fiber out.)

3)Locking and Releasing Fibers Carry out the operations within a temperature rang of -10 to

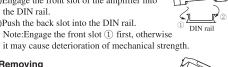
40°C 4)Notes

The tip of each fiber except for free cut types have a depth indicator to comfirm the insert position. Use it is the fiber is precisely inserted to this position



(4) Mounting of the amplifier unit <Using the DIN rail> Mounting

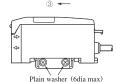
1)Engage the front slot of the amplifier into the DIN rail. 2) Push the back slot into the DIN rail.



Removing • Push forward ③ and raise the front slot 4.

(Side mounting by using the exclusive mounting bracket)





is 6dia maximum (5) Others

- 1)The E32-TC and E32-DC optical fibers consist of methacrylate resin. Do not use them near organic solvents and other adverse matters. 2)Do not expose the receiving surface direct to external interference
- light.etc. Do not use the unit outdoors, either. 3)Though the degree of protection E32-T24, and -D24 are constructed
- as IP67, the detecting distance will decrease with the addition of dropping of water of dust.
- 4) There are some cases where the photoelectric switch cable is unavoidably laid in a tube or duct together with a hightension or power
- line. This causes an induction, possibly resulting in malfunction or damage. In principal, the cable should be separately laid or shielded. 5)To extend the cable, use a wire of 0.3mm² or more.
- However do not extend it more than 100m.
- 6)Power source.

When employing a commercially available switching regulator, ground the frame ground terminal(FG) and gorund terminal(G). Otherwise, malfunction may result from swtiching noise at the

7)Operation after the power is turned on. The E3X-N will begin sensing no later than 100ms after the power is turned on. If the load and the E3X-N operate on different power

supply, the E3X-N must always be turned on first. When power is on, operation indicator lighten an instant, however output does not turn on. 8)E²PROM write errors

If a write error(buzzer,teaching indicator:red/green flashing simultaneously,output and stability indicators:flashing)occurs during teaching(including anytime uo to the completion of tehinitial operation level compensation for Non-work sensitivity setting)due to a power failure or noise from static electricity, execute the teaching again using the button on the main unit.

*If a write error occurs, in contrast to a teaching error, the teaching indicator flashes ren and green simultaneously and the stability indicator flashes

9)The units are set for the maximum sensitivity at the time of shipping, so they can be used for maximum sensitivity without changing the setting.

OPERATION PROCEDURE

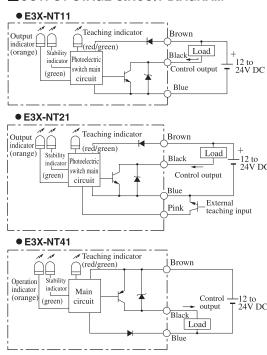
- ① Mount the amplifier unit. (refer to "NOTICE")
- 2 Insert the fiber unit into the amplifier unit and place the fiber unit within the sensing distance. (refer to "NOTICE")
- Turn on the power supply.
- 4 Adjust the sensitivity. (refer to "SENSITIVITY ADJUSTMENT".)
- When using OFF delay timer function, set with the timer selector switch. (E3X-NT21/E3X-NT51)
- 6 Confirm that the mode selector switch is set to "RUN".
- Test operating mode with the operating mode selector switch.

■ PROPER USAGE OF THE MAXIMUM SENSITIVITY SETTING, NON-WORK SENSITIVITY SETTING. AND SENSITIVITY SETTING.

Refer to the following table for the optimum sensitivity setting

Sensitivity Setting Method	Detection of workniege in total darkness	
Maximum sensitivity setting		
Non-work sensitivity setting	When teaching cannot be executed using a workpiece. Detection of light or dark workpiece, teaching with only background objects.	With either of these types of teaching, the influence of background objects can be eliminated.
Sensitivity setting	Minute differences. Color distinctions. When the reflection of background objects is unstable. Detection of irregularities.	

OUTPUT STAGE CIRCUIT DIAGRAM



■ E3X-NT51 Teaching indicator (red/green) Pink Brown 12 to 24V DC outpu Load

SENSITIVITY ADJUSTMENT

Maximum sensitivity setting

1.Place the fiber units within the sensing distance 2.Set the mode selector switch to the TEACH position. 3. Set the logical output by the selector switch of the operational mode

4.Press the teaching button. (3sec. min)

Teaching indicator...Turns from red to green. Buzzer(built-in)···Beeps (once in red, the continuous sounds in green sound stops when teaching button is released.)

5.Set the mode selector switch to the RUN position Now the maximum sensitivity setting is complete $Teaching\ indicator \cdots Turns\ off$ Note: The maximum sensitivity setting can be made regard less of the

setting distance of the fiber unit and whether the incident light is received or interrupted 6.As the flashing function operates, set the optical axis in the state of the end of the light source fiber lighting. (When the optical axis is out of alignment, it turns on and off.)

●Non-work sensitivity setting (Note1, Note2)

1.Set mode selector switch to the TEACH position.

2.Press the teaching button. (0.5 to 2.5sec.) At this time, you do not have to care whether there is a work

Teaching indicator · · · Lights up in red. Buzzer (built-in) · · · Beeps(once)

3.Set the mode selector switch to the RUN position. Now the Non-work sensitivity setting is compl

Teaching indicator · · · Turns from red to green (turns off 1 second later).

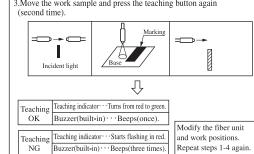
(Note 1)When Non-work sensitivity setting is used, five works are taken of the amount of work light after the set value, and the appropriate sensitivity is reset. (Note 2)After RUN mode has been set when Non-work sensitivity setting is used,approximately 60 ms is required until the first work is moved and the operation level is determined.

Sensitivity setting

1.Set the mode selector switch to the TEACH position

Place a work sample at a specified position and press the teaching button (first time). Light interrupted Teaching indicator · · · Lights up in red

 $Buzzer(built-in)\cdots Beeps(once)$

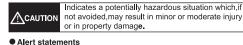


4.Set the mode selector switch to the RUN position. Now the sensitivity setting is complete

Teaching indicator · · · After lights up in green, turns off.

PRECAUTIONS FOR SAFETY NOTE

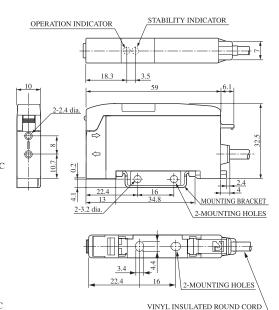
Meaning of Signal Words





OUTLINE DRAWING

Output indicator (orange)

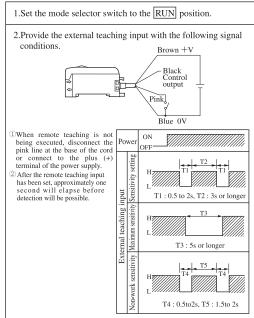


Stability indicator (green) Teaching indicator (2-color) Teaching button Mode selector switch Timer selector switch (note) Operating mode selector switch

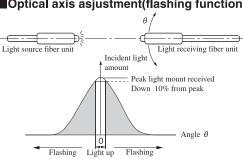
(Note) These functions are not available with the E3X-NT11/E3X-NT41

External teaching function

This function is basically the same as the sensitivity adjustment. Instead of pressing the teaching button, however, the external teaching setting input signal is used for teaching



Optical axis asjustment(flashing function)



Set the mode switch to TEACH. If the optical axis of the fiber head is out of alignment, the flashing function will operate when the amount of light received is down by 10% or more from the peak value. (A buzzer will sound simultaneously with the flashing.) If the optical axis is out of alighment, the peak value of the light received will be saved in memory by matching the fiber head with the optical axis, so carry out the operation when the end of the light source fiber is lit. The flashing function will not operate if the teaching button is pressed before or during aligning of the optical axis.

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